Options and accessories for crimpers
The new CONTROL C.2 with its intuitive operation for UNIFLEX crimpers, test benches and several more products has a colour touch display. The new menus (Quick-Start-Menu and Production Menu) as well as the possibility to individualize each and every menu and application will make your work much easier. Everything can be controlled via HID, i.e. via Windows devices. In addition, you can record, monitor and assure the quality of your product and how the machine works via the PFM option.

**Production management for serial production, production in line with your own processes**
- Endless item memory increases productivity and consistency
- Item data easily searchable for faster set up of the next part. Data set filtering for faster production
- Data sets can be read in via scanner
- Scanner menus can be linked to your production data set
- Intuitive operation

**Service via network**
- Simple organization of changes, maintenance and management of production data sets
- Central order management from the desktop saves time and money
- Windows based

**Upload and download data**
- Easily upload and download data using HID-compliant devices, such as external database, scanners, USB flash drive, Vernier calipers or remotely via the Internet

---

**Inclusive: Pressure Force Monitoring**

PFM – Standard on all machines with Control C.2

Quality-enhancing option for series production. With PFM, the upper and lower pressure limits can be set by adjusting the tolerance values obtained from test pressing. Pressures outside these limits are output as errors. It is possible to let the machine switch off at a fixed upper or lower limit, thereby obtaining a higher process safety. This way you can display and record combinations of incorrect hose and fittings, skipped work stage, such as skiving of the hose or a poorly positioned hose-fitting connection. Achieve integrated quality control without any additional effort.
Start the machine and its control:

Different users are possible:

After Login, you have the choice:
Quick Menu or Production Menu.

**PRODUCTION MENU**

1. Crimping by dimension (parameter)
2. By pressure (parameter)
3. Via the integrated database
4. Barcode scanner

Option: Corporate programming as a special solution

- Customized software
- Paperless communication:
- XML/CSV interface:
- Operating mode configurations:
- Topics customized in line with corporate identity:

Communication with server or machine: Order management via digital interface.
External database connection: Allows you to retrieve and save the documented production data.
Communication with the server or with other machines.
CI-compliant menus.
Accessories for C.2

Order number: Calb Ctrl C.2 (software + hardware)

Calibrating your machine is simple using digital measurement via the software and the calibration mandrel.

Order number: Kit 800.610 + 800.606/Caliper Ctrl C 3 inch or Kit 800.610 + 800.609/Caliper Ctrl C 4 inch

Measuring point menu with foot mouse/Vernier caliper (3 or 4”). Quality testing using calipers and foot mouse (as OK button). With the digital calipers, you can also check the crimping dimensions for conicity and ovality (number of measurement points). The pictogram-driven menu control guides you through the entire process.

Order number:
- TA(A)
- PS.2 Double
- 807.2

Depth stop
Double foot pedal
Screen protection

Order number:
- BCR Ctrl C.2
- 800.610

Barcode scanner
Foot mouse for controller interaction
RFID CTRCC

Options

PFC Pressure Force Control

The UNIFLEX PFC (Pressure Force Control) option offers two ways to stop a compression – based on the distance travelled or the applied force, as happens with PFC. Stopping a compression stroke due to applied force can meet certain application requirements, specifically those where material behavior must be taken into account. This also makes it possible to press brittle materials, such as fibre glass. Many industry-leading glass insulator producers are already using PFC profitably.

PFC provides readings of pressing power and pressing position at any time during the pressing process. These measurements are displayed and analysed graphically. On the basis of just a few test pressings, you will learn exactly how to have the machine produce the perfect final assembly. This process can then be repeated by setting the pressing force, the rate the force increases and the precise time to switch to stop. By saving these values to the controller, you can improve productivity through shorter set up time and consistent quality can be achieved, thereby dramatically increasing customer satisfaction and profitability.

Other options:

DMS (Strain Gauges)

Order number: 807.602

Option for HM 3xx crimping machines. Force measurement directly applied to the master dies. One or more sensors are installed according to the application and precision requested. This achieves a more precise crimping force and avoids variations due to the hydraulic system or friction. Advantages include faster detection of the insertion depth of the fitting, variations in the material, and hose tolerance. The position of the fitting can also be defined to reduce conicity.

Touch panel with 1800 mm cord.
Accessories and Options

## Accessories and Options

**Uniflex Labelling System – ULS Ecoline**

<table>
<thead>
<tr>
<th>Pos</th>
<th>Article</th>
<th>Content Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Printer</td>
<td>ULS.2-C, ULS.2-APP to integrate with control to use on mobile phone or tablet with an APP</td>
</tr>
<tr>
<td>2</td>
<td>Color ribbon</td>
<td>Cassette with labels, white/black (74 meters)</td>
</tr>
<tr>
<td>3</td>
<td>Banderole</td>
<td>5000 pieces, Material: - Transparent preprinted oil- and acid-resistant banderole - High-performance vinyl - Strongly adhesive, permanent - Specifically designed for the surface of rubber and thermoplastic hose</td>
</tr>
</tbody>
</table>

**Exchange year | Color**
---|---
2019 | green
2020 | yellow
2021 | blue
2022 | brown
2023 | purple
2024 | grey

**Advantages of Hose assembly Management**

Benefits of labels and what they can tell the user:
- Which components need to be replaced and when
- The date of the exchange
- The potential hazards of the machine
- The plan for preventive maintenance
- Minimizes cost of maintenance
- Avoids equipment failures and long downtimes
- Publicity for your company

ULS (Uniflex labelling system)
UNIFLEX Wireless Management System (UWMS)

UWMS (Uniflex wireless management system) allows you to put your crimping procedure on a server and keep this information up to date. Customers can access the information via an app on a phone or tablet connected to the internet and send it to the crimper by Bluetooth. All you need to do is change the dies. Crimp data and measurement information, such as the date, time, and the assembly serial number are automatically sent to your server or tablet via Bluetooth and are then available online.

Advantages:
- Keep customers up to date with the latest crimping specifications.
- Obtain valuable information about your crimper (No. of crimping operations, crimping specifications, crimping data)
- Use serial numbers to build traceability and reorder systems.
- Evaluate your market (what you sell, where you sell)
UNIFLEX Paperless Management System (UPMS)

Uniflex has developed a complete Paperless Management for easily sending data directly from your ERP to a dashboard. This allows you to manage all your machines by giving them working orders and retrieving production information from each machine. This gives you the flexibility to organize your production machine by machine. For example, the cutter can cut all

Customer advantages:
- Targeted production control and optimization of production processes
- Reduced throughput times
- Error minimization by omission of manual inputs
- Traceability of production data
- Statistical evaluation of production data

C.2 IPC:
SIMATIC IPC277E (Nanopanel PC)
12" Touch TFT
2x 10/100/1000 MBit/s Ethernet RJ45
1x Display-Port Grafik
1x USB 3.0, 3x USB 2.0
1x seriell (COM 1);
CFAST-Slot;
Celeron N2807 (2C/2T)
4 GB RAM
Windows 7 Ultimate SP1, 64 Bit;
MUI (de, en, fr, sp, it)
80 GB SSD

You receive orders from your customers, which are maintained in your ERP. For example hose type, quantity, etc.

You save the job in an XML file containing all jobs. (XML = Extensible Markup Language)

Shared folder with XML files; Customers must move files from and to the shared folder.

ERP prepares the work order data in an XML file or SQL connection

Fetch Work order XML file from Server or SQL connection

On command, the Control C.2 IPC obtains an order from the XML file. (Must be programmed) – By customer, – By Hose type, – First in first out, etc.

You can target production control and optimize your production processes.
hose sizes installed for customers, while at the same time you can decide to crimp according to individual orders and test the kitting order with the test bench. The System returns all the relevant quality information you need to make sure your product is made to specifications. Stored data can be used not only for traceability but also for analyzing your productivity. This will optimize your production processes, reduce your administrative tasks and improve your quality control.

RESULT DATA FROM THE MACHINE

Your ERP can then import the data from the XML file and import it into your system. The crimper sends all crimp data to the new XML file. (Diameter, pressure, holding time, ...) The crimper adds a record for each crimp. It contains all settings as well as the reached pressure, the achievable measure, counter, date and customized values. The machine tells the operator which dies to install and then crimping can start. (Visualization of the used parts and additional order details is possible)

Send XML file to Server or SQL connection

Fetch Production Data from XML File or SQL connection
Accessories and Options

**QDS 239S, QDS 239 S or QDS 239 T**
Store the dies directly at the machine. Can be mobile or bolted to the machine frame.

**QDS 239 R**
Store the dies directly at the machine. Can be mobile or bolted to wall or TU.

**Oil Cooler**
Reduce heat, increase permanent tolerances.

**OCS 10 retro**
Camera system – the alternative to the mirror, for a better sight line adjustment.

**TU-Rack 18-PB239**
Workbench for miscellaneous machines includes die storage.

**QDS 239 B**

**SPIEGEL/SHS**
 Allows the operator to watch the correct position of the part to be crimped behind the machine.

**LUF**
Light for the rear side of the machine.

**TA**
To position the fitting inside the head and/or to activate the crimp cycle automatically.
**PTS SYSTEM**

Marking and crimping in one step according to DIN 20036 and EN 853, EN 854, EN 856, EN 857.

PTS 52: character 4.0 x 2.0 mm/marketing depth ca. 0.3 - 0.5 mm

PTS 32: character 3.0 x 1.5 mm/marketing depth ca. 0.3 mm

<table>
<thead>
<tr>
<th>Dies</th>
<th>Ø - mm-</th>
</tr>
</thead>
<tbody>
<tr>
<td>261</td>
<td>14 - 47</td>
</tr>
<tr>
<td>263</td>
<td>14 - 32</td>
</tr>
<tr>
<td>265</td>
<td>54 - 71</td>
</tr>
<tr>
<td>265 L</td>
<td>54 - 78</td>
</tr>
<tr>
<td>239/239 L</td>
<td>14 - 50</td>
</tr>
<tr>
<td>232 L</td>
<td>14 - 90</td>
</tr>
<tr>
<td>237 L</td>
<td>54 - 121</td>
</tr>
<tr>
<td>554/245 L</td>
<td>on request</td>
</tr>
</tbody>
</table>

**Number of characters**

- P 200, 202, 204, 213, 261, 265 always 10 each
- P 262/263 Ø 14 – 32 = 17 each
- P 239 Ø 14 – 24 = 12 each Ø 26 – 50 = 17 each
- P 239L Ø 14 – 22 = 14 each Ø 24 – 40 = 15 each Ø 44 – 50 = 10 each
- P 232L Ø 17 – 20 = 21 each Ø 24 – 28 = 22 each Ø 32 – 44 = 24 each Ø 47 – 62 = 10 each Ø 67 – 90 = 11 each
- P 237L Ø 54 – 67 = 24 each Ø 71 – 121 = 11 each
- P 266L Ø 54 – 78 = 10 each

**UMAT**

Mobile Working Station

L x W x H (mm): 800 x 1200 x 755
Weight 180 kg

Accessories
- TU-QDS F SHELF
- TU-QDS F 239I
- TU-QDS SHELF PB280

Load Weight Drawers: 75 kg
<table>
<thead>
<tr>
<th>Description</th>
<th>For</th>
<th>Accessories</th>
</tr>
</thead>
<tbody>
<tr>
<td>TU</td>
<td>Universal</td>
<td><img src="image1.png" alt="Image" /></td>
</tr>
<tr>
<td>Work Bench capable of supporting up to 800 kg</td>
<td></td>
<td><img src="image2.png" alt="Image" /></td>
</tr>
<tr>
<td>TU–QDS F Basic</td>
<td>Universal work bench TU</td>
<td><img src="image3.png" alt="Image" /></td>
</tr>
<tr>
<td>Basic with screws</td>
<td></td>
<td><img src="image4.png" alt="Image" /></td>
</tr>
<tr>
<td>TU–QDS FXL Shelf</td>
<td>TU–QDS F Basic</td>
<td><img src="image5.png" alt="Image" /></td>
</tr>
<tr>
<td>Variable with screws</td>
<td></td>
<td><img src="image6.png" alt="Image" /></td>
</tr>
<tr>
<td>TU–QDS F Shelf</td>
<td>TU–QDS F Basic</td>
<td><img src="image7.png" alt="Image" /></td>
</tr>
<tr>
<td>Variable with screws</td>
<td></td>
<td><img src="image8.png" alt="Image" /></td>
</tr>
<tr>
<td>TU–QDS F 239I</td>
<td>TU–QDS FXL Shelf</td>
<td><img src="image9.png" alt="Image" /></td>
</tr>
<tr>
<td>3 pieces in set</td>
<td>TU–QDS F Shelf</td>
<td><img src="image10.png" alt="Image" /></td>
</tr>
<tr>
<td>TU–QDS F Shelf PB280</td>
<td>TU–QDS F Basic</td>
<td><img src="image11.png" alt="Image" /></td>
</tr>
<tr>
<td>for PB 280</td>
<td></td>
<td><img src="image12.png" alt="Image" /></td>
</tr>
<tr>
<td>QDS-S.2 single row</td>
<td>HM 220.3</td>
<td><img src="image13.png" alt="Image" /></td>
</tr>
<tr>
<td>Basic Support</td>
<td>HM 225.3</td>
<td><img src="image14.png" alt="Image" /></td>
</tr>
<tr>
<td>QDS-S.2 double row</td>
<td>HM 3xx 2</td>
<td><img src="image15.png" alt="Image" /></td>
</tr>
<tr>
<td>Basic Support</td>
<td>S6.3A+C</td>
<td><img src="image16.png" alt="Image" /></td>
</tr>
<tr>
<td></td>
<td>S8.2/S8.3</td>
<td><img src="image17.png" alt="Image" /></td>
</tr>
<tr>
<td></td>
<td>S10.2/S10.3</td>
<td><img src="image18.png" alt="Image" /></td>
</tr>
<tr>
<td></td>
<td>HM 245.4</td>
<td><img src="image19.png" alt="Image" /></td>
</tr>
<tr>
<td>QDS 237,239S RAL5012</td>
<td>HM 3xx ab Bj.2010,</td>
<td><img src="image20.png" alt="Image" /></td>
</tr>
<tr>
<td>Basic Support</td>
<td>HM 210.3</td>
<td><img src="image21.png" alt="Image" /></td>
</tr>
<tr>
<td>with TU–QDS 239i</td>
<td>S6.3</td>
<td><img src="image22.png" alt="Image" /></td>
</tr>
<tr>
<td></td>
<td>S8.2/S8.3</td>
<td><img src="image23.png" alt="Image" /></td>
</tr>
<tr>
<td></td>
<td>S10.2/S10.3</td>
<td><img src="image24.png" alt="Image" /></td>
</tr>
<tr>
<td></td>
<td>HM 245.2/HM 245.3/HM 245.4</td>
<td><img src="image25.png" alt="Image" /></td>
</tr>
<tr>
<td>Description</td>
<td>For</td>
<td></td>
</tr>
<tr>
<td>----------------------</td>
<td>------------------------------------------</td>
<td></td>
</tr>
<tr>
<td><strong>QDS 239 S</strong></td>
<td>HM3xx ab Bj.2010, HM3xx.2: HM320, HM320.2, HM220.3 HM225, HM 225.2, HM225.3 S6, S6.2, S6.3 S8, S8.2, S8.3 S10, S10.2, S10.3</td>
<td></td>
</tr>
<tr>
<td>Basic Support with</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TU-QDS 239i</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>QDS 280 B RAL 7021</strong></td>
<td>PB 280</td>
<td></td>
</tr>
<tr>
<td>For 9 Set PB 280</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>QDS 239 B RAL 7021</strong></td>
<td>PB 239</td>
<td></td>
</tr>
<tr>
<td>For 9 Set PB 239</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>QDS 239 R</strong></td>
<td>TU</td>
<td></td>
</tr>
<tr>
<td>For 9 set PB 239</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>QDS 239 C</strong></td>
<td>PB 239, PB 237</td>
<td></td>
</tr>
<tr>
<td>Wheeled support</td>
<td></td>
<td></td>
</tr>
<tr>
<td>for 12 set PB 239</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>QDS 239 T</strong></td>
<td>PB 239, PB 237</td>
<td></td>
</tr>
<tr>
<td>Wheeled support</td>
<td></td>
<td></td>
</tr>
<tr>
<td>for 24 set PB 239</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>TROLLEY</strong></td>
<td>HM 3xx, HM 220/225, HM 245, S6/S8/10 EM 115</td>
<td></td>
</tr>
<tr>
<td>Wheeled support</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Teil n°: 777.1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LxWxH (mm): 1720 x 660 x 200</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Weight: 75 kg</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Load Weight: 800 Kg</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Options and Accessories
For Cutting Machines.
Options | Accessories Cutting Machines

**Suction device UVC 100**

- Suction device for all cutters
- Suction: Ø100mm
- Spark arrestor; Filter alarm
- 517.025: Active Carbon filter (Pellets)
- 517.012: Filter HEPA H 13
- 517.010: Wire filter
- 517.011: Cassette filter
- Drive: 5.5kW 3~/VAC
- Nominal air flow: 8 600m³/h
- Noise level: 60 dBA
- Option: Suction arm

**UVC 100 Adapter:** 300.088.3: Ø 40
- L x B x H: 1 550mm x 475mm x 1 080mm
- Weight: 140 kg

**Suction device**

- Suction device with spark arrestor (UVC S36-21 + UVC S36-FL)
- UVC 36 Adapter
- Art.
  - 777.153  Ø 40 mm EM 1S, EM 3.2DC, EM 4 DC, EM 6 DC
  - 777.055  Ø 60 mm EM 8.3, EM 6.2
  - 777.056  Ø 80 mm EM 6, EM 8.2

**UHG 14 + UHG 14 ext**

- UHG 14 Hose guide 2 000 mm and
- UHG 14 ext. extension guide 1 000 mm
- for all cutting machines

**329.1 (for EM 6 M) | 323.1 (for EM 8)**

- Resettable cutting counter for EM 6 M
### UWT 2 vs (optional UMS 4)
Electric driven hose coiling reel with foot pedal for easy winding and unwinding of hoses up to 1 1/4" optional with length measuring device incl. foot stand.

- **RPM per Pedal**: 0 to 61 RPM
- **Maximum Load**: 80 kg
- **L x W x H**: 800x900x1600 mm
- **Weight**: 70 kg

### UMS 4 + 514.1 (floor stand)
Hose measuring tool up to 1 1/4", OD Ø 65 mm can be mounted in front of the cutter or on a hose coiler.

- **Measures up to**: 999.99 m
- **Tolerant**: 2 – 7 %
- **L x W x H**: 250 x 260 x 120 mm
- **Weight**: 5 kg

### 513.1 (Accessory)
Plate for USH 4

### Spark arrestor
330.1 EM 1 to EM 8
330.2 EM 120 & EM 115
**UAT 4**
Hose winder for storing hoses
- Ø 1200 mm
- L x W x H: 820 mm x 900 mm x 1600 mm
- Max. load: 80 kg
- Weight: 70 kg
- Center pin set up:
  - Smallest: Ø 277.5 mm
  - Biggest: Ø 577.5 mm

**UAT 4**
Hose winder for the easy storage of your hydraulic hoses, up to seven levels.
- Cage Ø outside/inside: 820/760 mm
- External dimension: 1000 mm
- Level high: 310 mm
- Cage ultimate load: 80 kg

**778.2**
Wheel option for TU-UWT

**TU**
Workbench for miscellaneous machines
- (84 x 71 x 75 cm)
www.uxinside.net
Training and Certification.

Promote Quality!

Registration
UNIFLEX-Hydraulik GmbH Department:
Service and Training
E-Mail: training@uniflex.de
www.uxinside.net

Specialist workshop
for hose assembling
Assembling hose and fittings with safety as priority No. 1

TRAINING CONCEPT

Advanced training is an important investment in the future of a company in order to maintain or enhance quality and safety. As a supplier of machinery for production of hose assemblies, we are continuously extending our product range to meet the requirements of the market. Furthermore, we supply the appropriate material to our customers and we offer training courses, which qualify for production of hose assemblies meeting the high requirements regarding safety and quality. First-Class skilled personnel with expert know-how provide decisive competitive advantages. The production of hose assemblies with the best machines available on the global market ensures quality and safety.

TRAINING

Interesting to know

In 2016, we commissioned a market study showing the following interesting results:

Many manufacturers of hose assemblies are using targeted trainings and practical trainings for the advanced training of their employees.

But only approximately 23% of the employees of those companies are qualified regarding hoses, even though 76.3% of all customers suppose that their supplier has properly trained personnel!

1. HOSE ASSEMBLING

Theory and practice

Target Group

Manufacturers of hydraulic hose assemblies, using UNIFLEX machinery for production. Employees of the hose assembly department, quality control, maintenance and sales departments.

Theory

The participants acquire basic knowledge about
- Types of hose selection
- Rubber and thermoplastic hoses
- International standards and regulations
- Storage and storage periods of hose
- Hose fittings and connection forms

Practice

- Production of hose assemblies with UNIFLEX machines
- Cutting hose
- Marking of hose fittings
- Skiving, internal and external
- Crimping with production and service crimpers
- Cleaning and inspection of the hose assemblies

2. MACHINE MAINTENANCE

Maintenance and repair of UNIFLEX machines

The participants acquire basic knowledge about the functioning of the machines, their maintenance and repair.

Practice

All types of machine maintenance work is carried out by our experienced service staff.

Duration of training

2 days:  Day 1 – basics of hose assembling, theory and practice
        Day 2 – machine maintenance

maximum 8 persons per course

Start: 09:00 h

Cost

Each participant 795,00 €/p.P.

The participation fee includes refreshments, lunch and course materials.

Info and Inscriptions

www.uxinside.net

---

93.2% of all customers expect technical recommendations from their hose supplier.

42.5% of the customers believe that sales growth is associated with the requirement to train the customers regarding quality.

23.7% have a vocational education in hydraulics or fluid technology.

Only 10.2% believe that training is not the decisive factor for purchasing a machine, only the price.
Experience the Value using UNIFLEX Machines! Share it with your Customer.

UNIFLEX Machine + Certification + Training Your service and sales team. + ULS (UxInside Label)

Workshop certified.

PROMOTE QUALITY!
We reserve the right to make technical changes without notice.
Based on the customer-specific hose line system the working range of the machines may vary.

Where we are and how to reach us.

- GERMANY
  - UNIFLEX-Hydraulik GmbH
    - Robert-Bosch-Strasse 50-52
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    - sales@uniflex.de

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    - + 65 68 96 64 28
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    - + 1 847 519 11 04
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    - Russian Federation
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    - Ryabinina 31, Entrance 182
    - sales@uniflex.de

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